

1		2		3	4	5	6	7	8
ITEM NO.	PART NUMBER	Description	QTY	Dxf name	Weight				
1	GR810-S50-900-11	CUTTING EDGE 200X25X900	1	HB400-25mmX1-GR810-S50- 900-02	32.92				
2	GR810-S50-900-01	SHELL	1	E350-6mmX1-GR810-S50-900-01	51.59				
3	GR810-S50-900-03	SIDE BLADE	2	E350-16mmX2-GR810-S50- 900-03	14.67				
4	GR810-S50- 900-02	SIDE BOTTOM PLATE	2	E350-6mmX2-GR810-S50- 900-02	8.51				
5	GR810-S50-900-02	EAR PLATE	2	E350-16mmX2-GR810-S50-900-13	9.32				
6	GR810-S50-900-09	PIPE OD102XID82X880L	1		19.97				
7	GR810-S50-900-04	PLATE	2	E350-5mmX2-GR810-S50- 900-04	1.12				
8	GR810-S50-900-06	LOWER KICK PLATE	2	E350-5mmX2-GR810-S50- 900-06	1.25				
9	GR810-S50-900-07	ULK LOGO	1	E350-5mmX1-GR810-S50- 900-07	0.17				
10	GR810-S50-900-08	TOP PLATE	1	E350-6mmX1-GR810-S50-900-08	11.15				
11	GR810-S50-900-10	END CAP	2	E350-10mmX2-GR810-S50- 900-10	0.40				
12	GR810-S50-900-12	PIN DIA50X304	2		4.64				
13	GR810-S50-900-05	WEAR PLATE 3	1	HB400-6mmX1-GR810-S50-900-05	2.97				
14	GR810-S50-900-14	WEAR PLATE 2	1	HB400-6mmX1-GR810-S50-900-14	3.09				
15	GR810-S50-900-15	WEAR PLATE	3	HB400-6mmX3-GR810-S50-900-15	3.10				
16	GR810-S50-900-16	ULK LOGO	1	E350-5mmX1-GR810-S50-900-16	0.17				
17	8822-V19	ESCO SUPER-V ADAPTER 8822-EV19	5		4.41				
18	V19SYL	ESCO SUPER-V TOOTH POINTER V19	5		2.30				
19	V19PN	ESCO V17 TOOTH PIN	5		0.04				

Name	Width (mm)	Weight (kg)	Capacity (CUM)	GET TYPE	QTY
GR810-S50	300	142	0.068	V19 SYL	3
GR810-S50	400	154	0.105	V19 SYL	3
GR810-S50	450	162	0.125	V19 SYL	3
GR810-S50	500	176	0.145	V19 SYL	4
GR810-S50	600	192	0.185	V19 SYL	4
GR810-S50	700	207	0.227	V19 SYL	4
GR810-S50	800	229	0.269	V19 SYL	5
GR810-S50	900	245	0.311	V19 SYL	5

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D

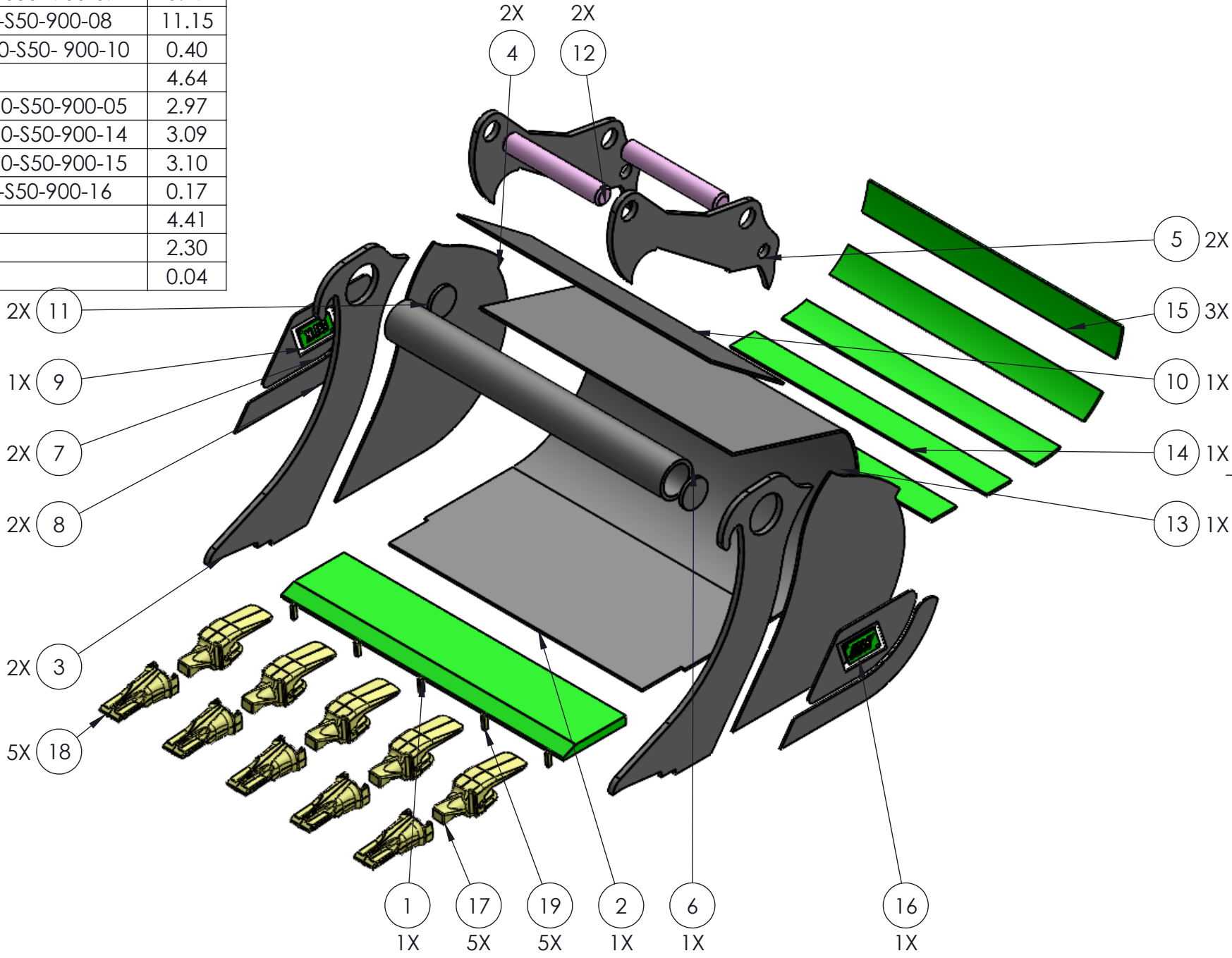
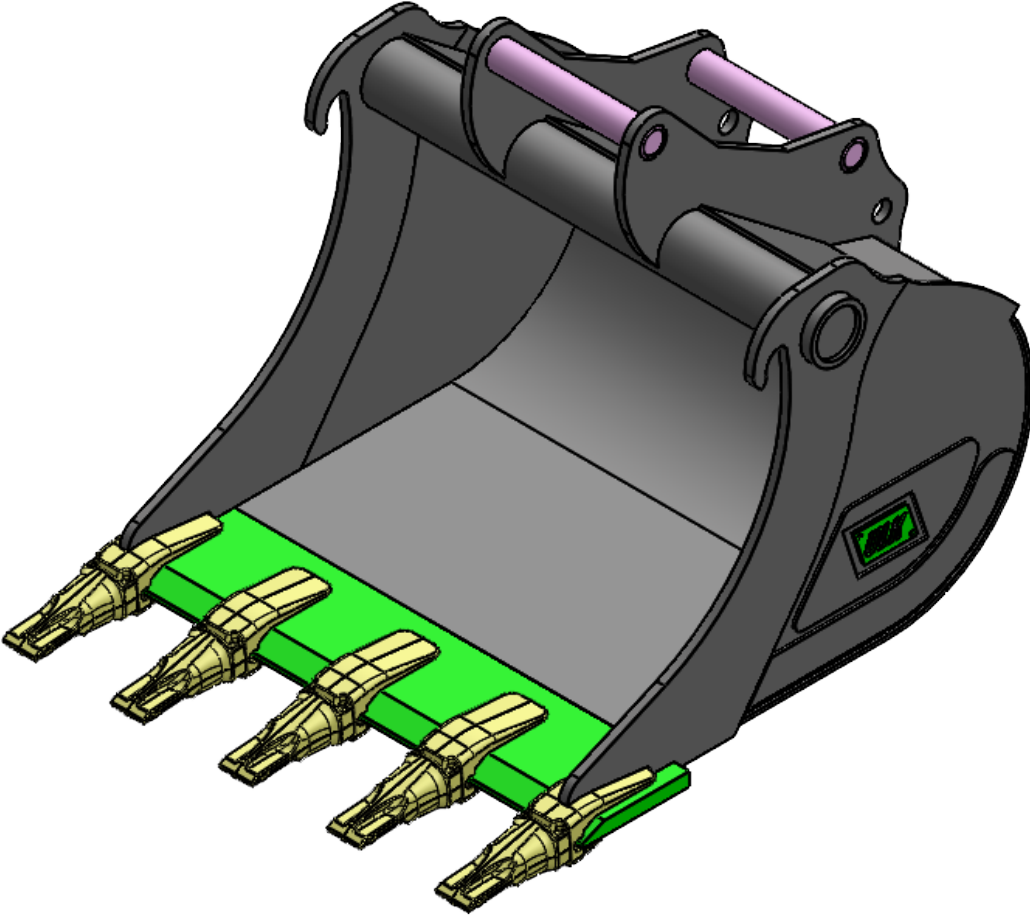
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E

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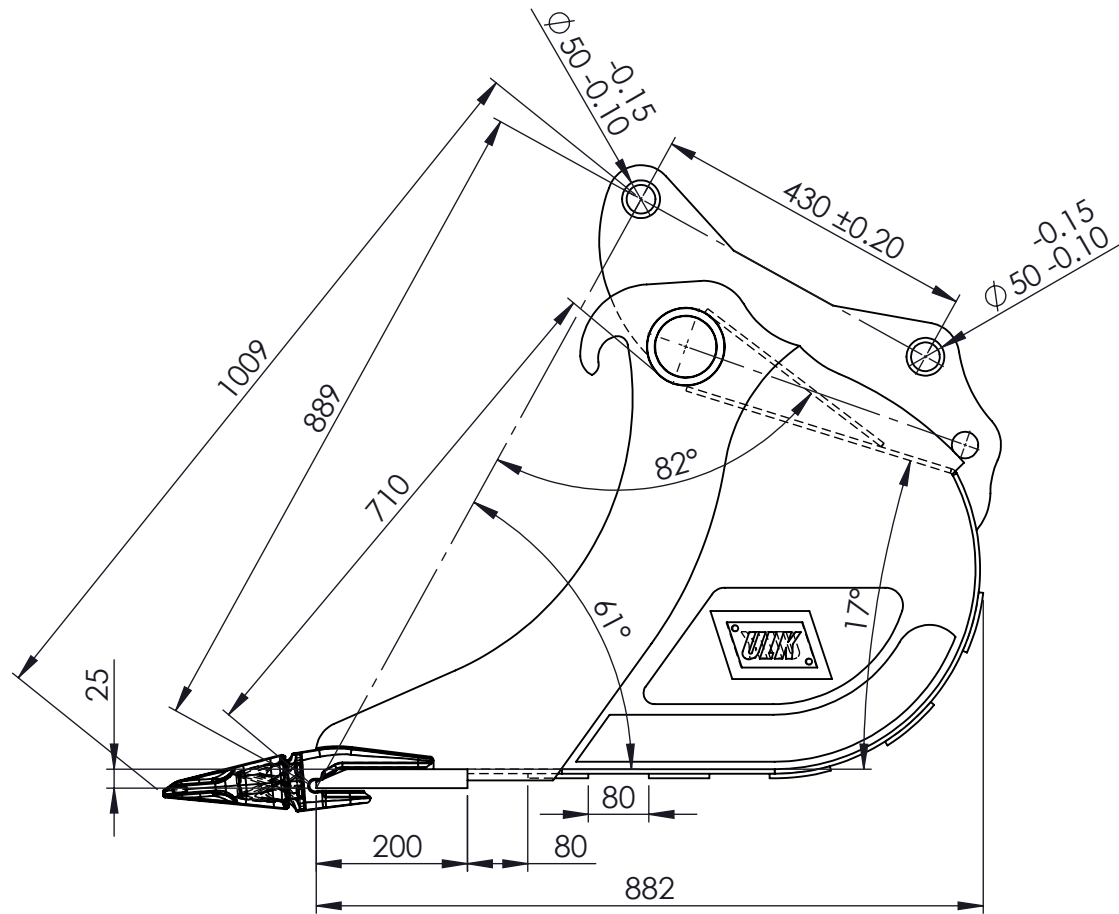
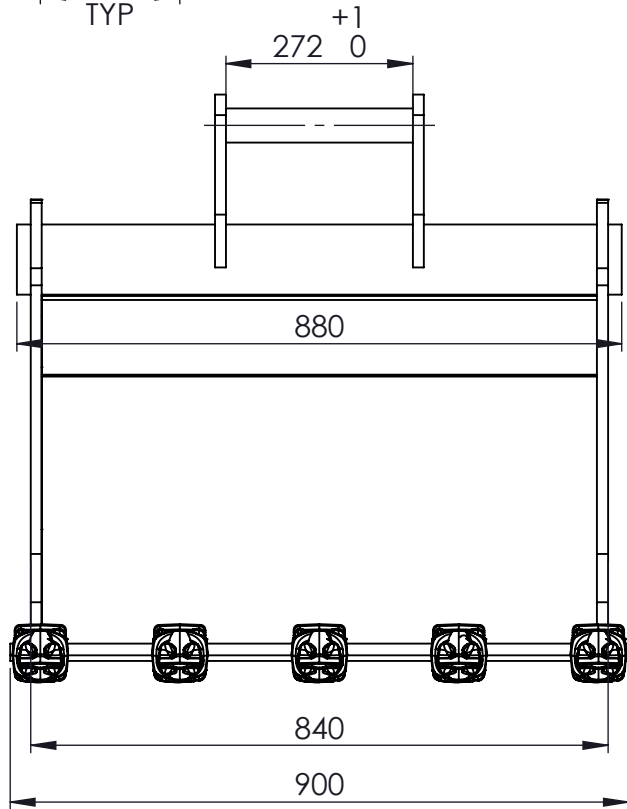
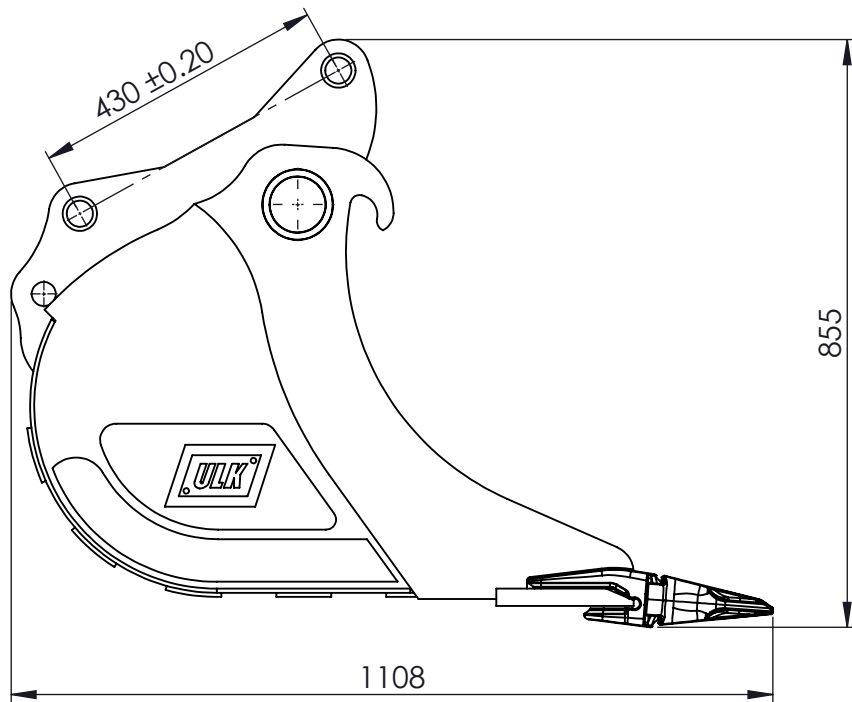
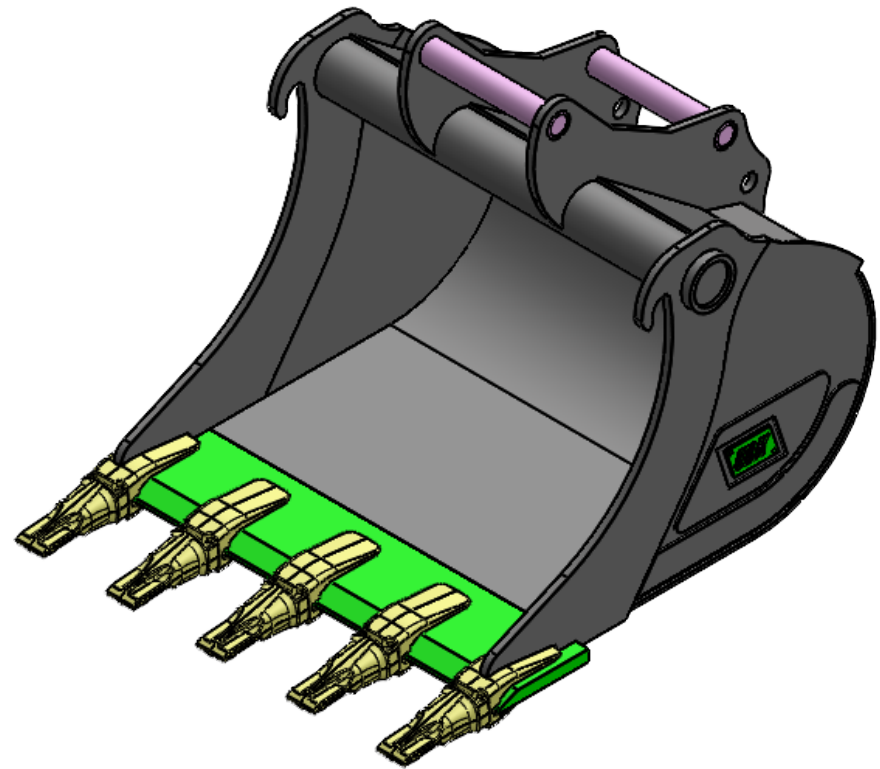
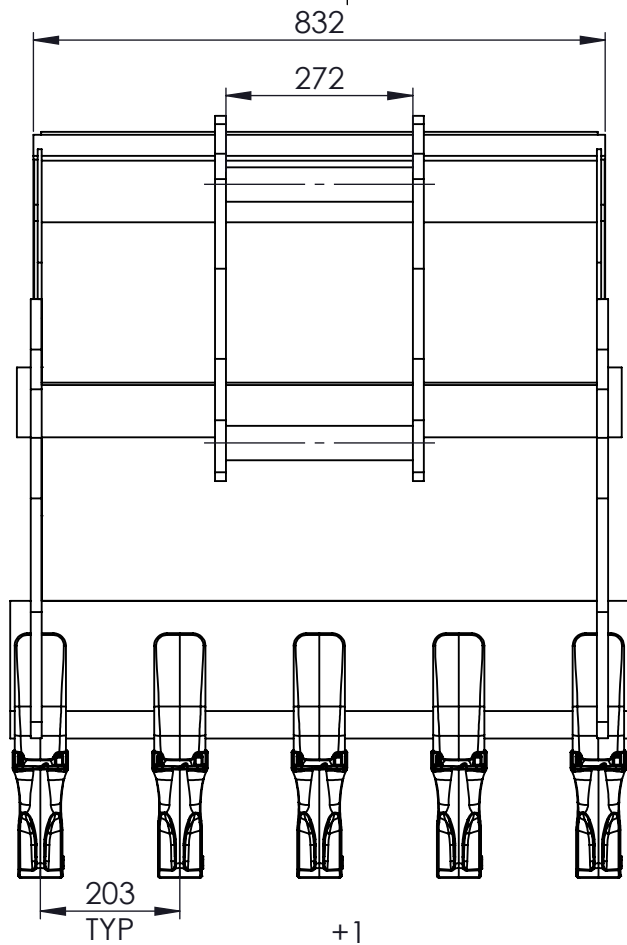
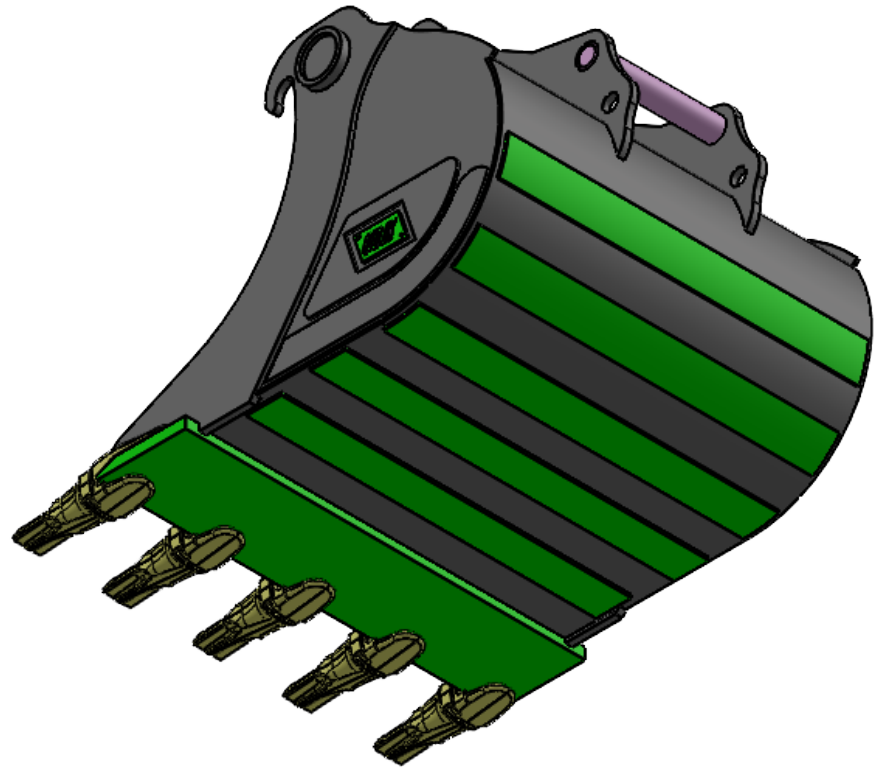
F

F



	MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
				DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:50		
DRW BY	HK	24/06/2025	DWG No.	GR810-S50-900		MAT'L : REFER BOM
CKD & APP BY			This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©		SIZE: A4	SHEETS: 1 OF 2

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCORDING TO EG-002: U.O.N		SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE: STANDARD RETRO BUCKET 8-10T-0.311M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:50		MAT'L : REFER BOM	WEIGHT (KGS): 244.89
SIZE: A4		SHEETS: 2 OF 2	

XX		XX			
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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